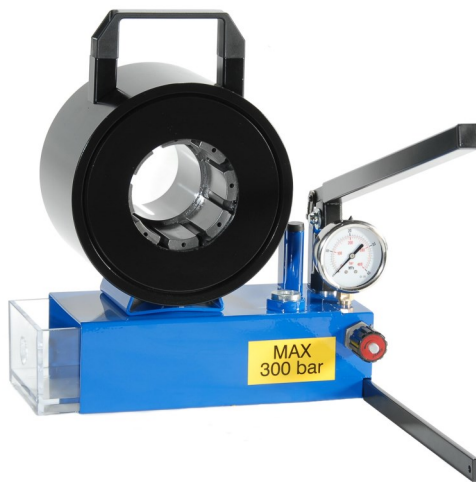


# SM 625



## STANDARD DIE SETS

	Range (mm)	Lenght
<b>25-06</b>	6-16	40
<b>25-08</b>	8-18	40
<b>25-11</b>	11-21	40
<b>25-14</b>	14-24	40
<b>25-17</b>	17-27	40
<b>25-20</b>	20-30	45
<b>25-23</b>	23-33	50
<b>25-26</b>	26-36	50
<b>25-31</b>	31-41	55
<b>25-34</b>	34-44	60
<b>25-39</b>	39-49	60
<b>25-43</b>	43-53	65
<b>25-45</b>	45-55	65
<b>25-51*</b>	51-61	65

## TECHNICAL SPECIFICATIONS

<b>Max hose size</b>	1" 4SP, 1¼" 2SN
<b>Crimping force (kN):</b>	1100
<b>Max crimping diameter:</b>	61 mm
<b>Max opening:</b>	die diameter + 10 mm
<b>Control</b>	Manometer
<b>Master dies opening / Length(mm):</b>	85/66
<b>Crimping range (mm):</b>	6 mm – 61 mm
<b>Weight (kg)</b>	29
<b>Dimensions (LxWxH mm)</b>	285 x 210 x 340

\* Max. ferrule diameter before crimping 61 mm

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